



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-28

Job Sheet 178619

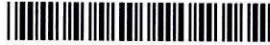


10 aug.
JL-S

Part No: C10-28

Job Qty: 20 ea

Part Name: Swivel Bushing, C10/SWA10



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-28 Rev 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/15/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	20 pcs		6/15/18	0.00	5.00	Lathe Conv-1		
120	QC	20 pcs		6/15/18	0.00	0.00	QC2 Machining-4		
130	QC	20 pcs		6/15/18	0.00	0.00	QC8 Machining-4		
170	Packaging	20 pcs		6/15/18	0.00	0.00	Packaging3-1		
180	QC21-SA	20 Ea		6/15/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. Ream hole to finished size. 2-Deburr
Descriptions:

21 AUG 01 2018
9-86

GA 182

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6381K193	Bushing	20 pcs (1 ea)	90-Start up Operation	5083909 GA Alain

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	6381K193	20	11	0

Part Specifications

Specifications could not be found.



Container No: S095933



Part: C10-28

Job No: 178619

Serial No/Batch: S095933

Revision: 1

Inspector:

Exp Date:

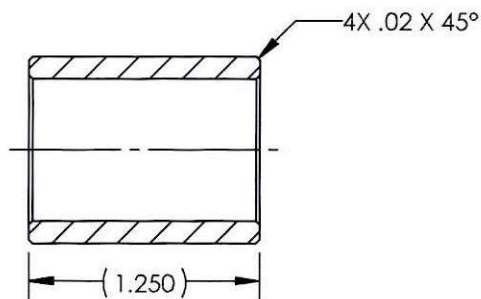
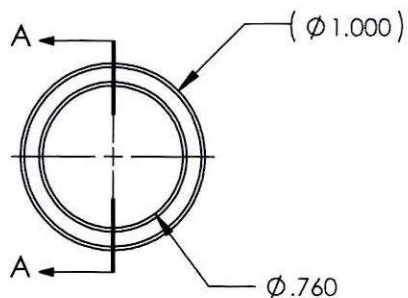
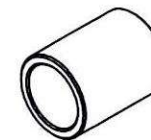
Instructions: IPP Rev A 17.12.19 New Issue DR Verify DD

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x 6/5/18 9:28 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION. CH'D LENGTH WAS 1.410 IS (1.250). CH'D TO MODIFIED BUYOUT.	5/16/2017	RJC	JAG



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178619

- NOTE:
1. REFERENCE CANAM C10_028.
2. BAG AND LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LIFTING BUSHING	
DWG NO. C10-28	REV 1
MAT'L SAE 660 BRONZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/17/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/24/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/01/2017	
SCALE 1:1	DATE 5/30/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C10-28	1	BUSHING	SAE 660 BRONZE	3/4 Ø SHAFT X 1 O.D. X 1-1/4 (MCMaster-CARR #6381K193) MOD.	